

# Tianjin Cement Industry Design and Research Institute Co., Ltd.



# Sinoma Tianjin / TCDRI

- Comprise of TCDRI and CBMI in Year 2010
- Major engineering company around the world engaged in cement industry.
- ☆ Human resources:
  - Total employees: about 2,500
  - Technical staff: about 2,000
- ☆ 2011 sales revenues: 800 Million USD
- ☆ 2012 sales revenues: 1 Billion USD







**TCDRI** 

**CBMI** 



#### **MAJOR OVERSEAS CLIENTS**



Heidelbergcement: Russia, Tanzania, China, Burkina Faso, Ghana, Indonesia



Holcim: Morocco, Tanzania, Hungary



Italcementi: Spain, Bulgaria



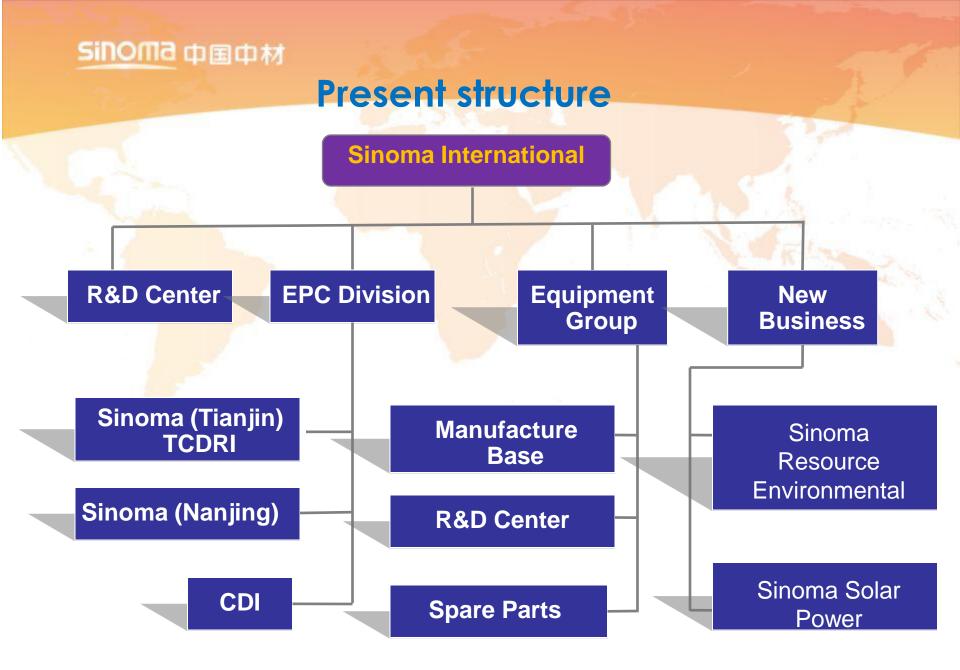
Lafarge: China, South Africa, Zambia, Uganda, Ecuador, Vietnam



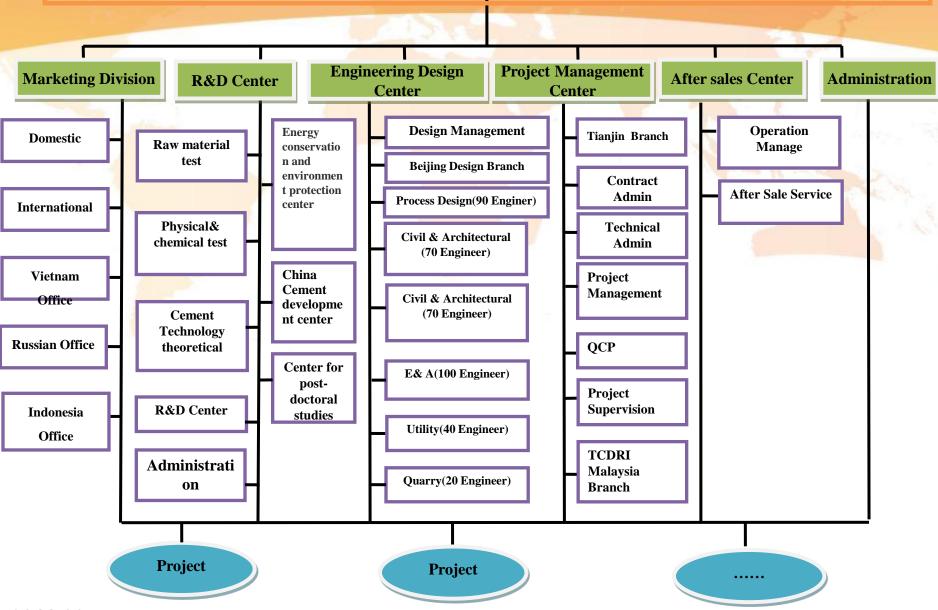








#### Sinoma International (Tianjin) / TCDRI



### **Equipment Manufacture**



Large Capacity Storage



**Hammer Crusher** 



Stacker and reclaimer



**Roller Crusher** 

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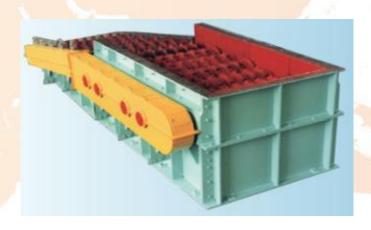
### **About Us – Equipment Manufacture**



**Apron Feeder** 



**Bag Filter** 



**Wrobbler Feeder** 



**Burner** 

### **About Us – Equipment Manufacture**





**Roller Press** 



**Vertical Roller Mill** 

**Tube Ball Mill** 



### **Equipment Manufacture**



**Preheater System** 



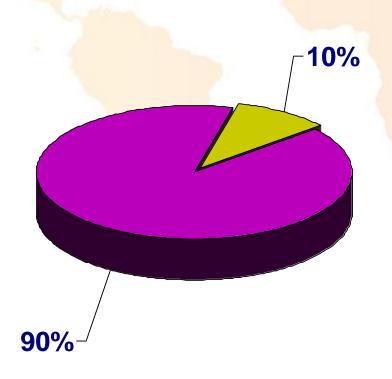
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**Forth Generation Cooler** 



#### **Market Share -- China**



Sinoma-int

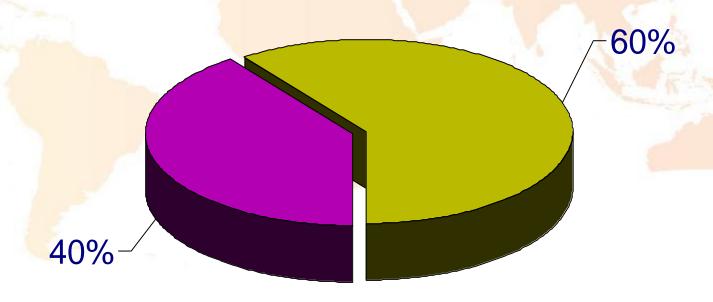
Others

#### Domestic market share

Sinoma-Int has a domestic market share of over 90% in China both in supply as well as in installation.



#### Market Share - Outside China



- Overseas Project by Sinoma-int
- Project by Others



#### **Main Business**

#### **Ultimate Solution for Cement Manufacture**

- R&D for New Technology and New Equipment
- Engineering Design
- Equipment Manufacture and Procurement
- Civil Construction and Installation
- Plant Commissioning
- Turn-key Project (EPC)
- After Sale Services
  - Operation and Maintenance
  - Spare Parts Supply

Over 80% revenue from EPC contract!



# CENTRE OF RESEARCH AND DEVELOPMENT



# Human Resources and Main R&D Directions

8 Doctors and 36 Masters(Total 56 Persons)

- Pyro System
- New Equipment
- New Technology
- Environment Protection
- Upgrading of Cement Plant



# **Experiment Facilities**

Suspending state test-bed

Cold state test-bed

Hot state test-bed









#### TECHNICAL UPGRADING SOLUTION OF NEW DRY PROCESS CEMENT

#### **PRODUCTION LINE PYRO-SYSTEM**

#### **TARGETS:**

- To increase capacity;
- To improve performance;
- To save energy and reduce emission;
- To use low quality fuel;

#### **SOLUTIONS**

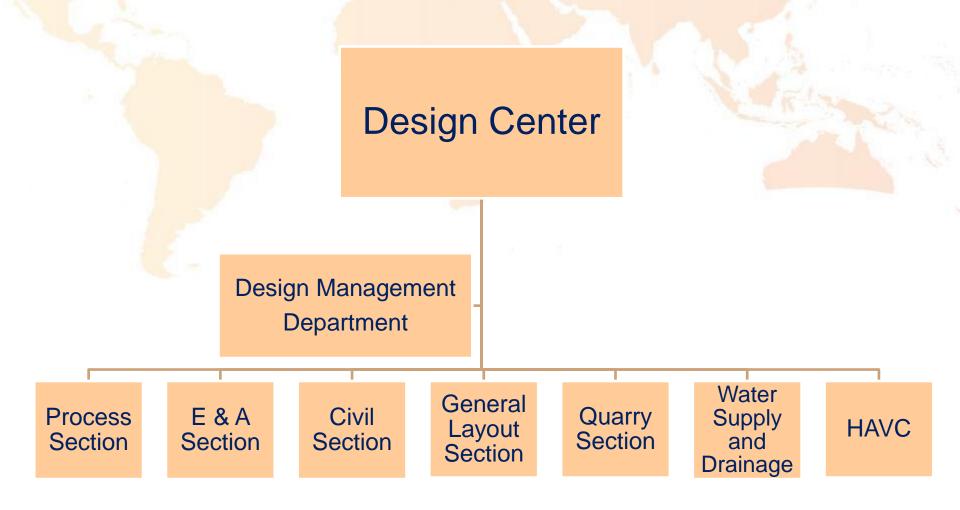
- Precalcining system;
- Preheater system;
- Kiln system;
- Kiln burner;
- Cooler;
  - **Coal grinding**;
  - By pass system;
  - VVVF;
  - Others;



# CENTRE OF ENGINEERING DESIGN

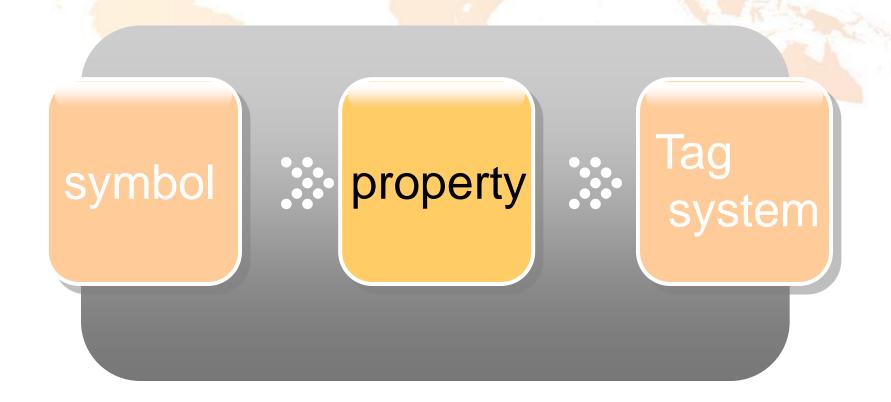


#### **Human Resources and Structure**



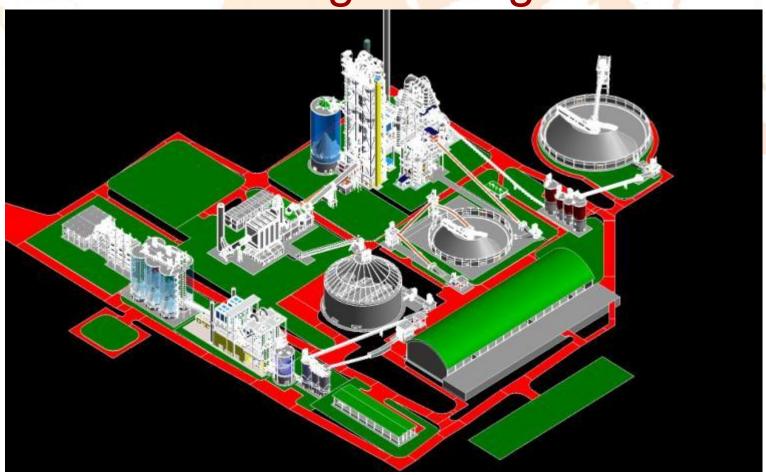


## Process and Instrument Diagram





# Building Information Modeling 3D Engineering



## Advantage of 3D Engineering

- Visible
- Interlinking Easy amendment and less mistake
- Accurate BoQ statistics







# Civil Engineering with International Code and Standard US Standard European Standard

International Building Code-2006
inimum Design Loads for Buildings
and Other Structures
Building Code Requirements for
Structural Concrete and
Commentary
Specification for Structural
Steel Buildings
ASTM

EN 1991: Actions on structures

EN 1992: Design of concrete structures

EN 1993: Design of steel structures

EN 1994: Design of composite steel and

concrete structures

EN 1995: Design of timber structures

EN 1996: Design of masonry structures

EN 1997: Geotechnical design

EN 1998: Design of structures for

earthquake resistance

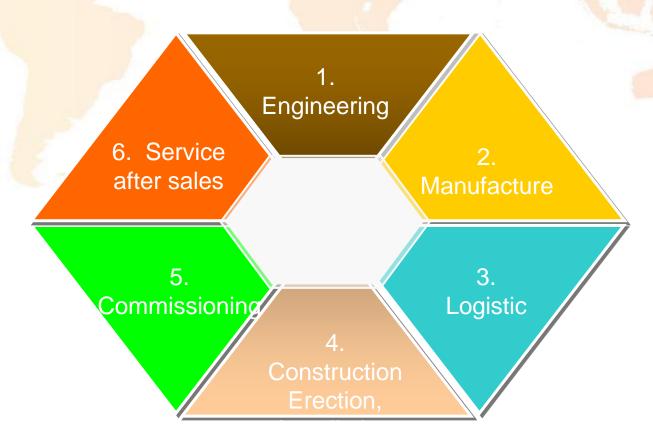
EN 1999: Design of aluminum structures



# CENTRE OF PROJECT MANAGEMENT

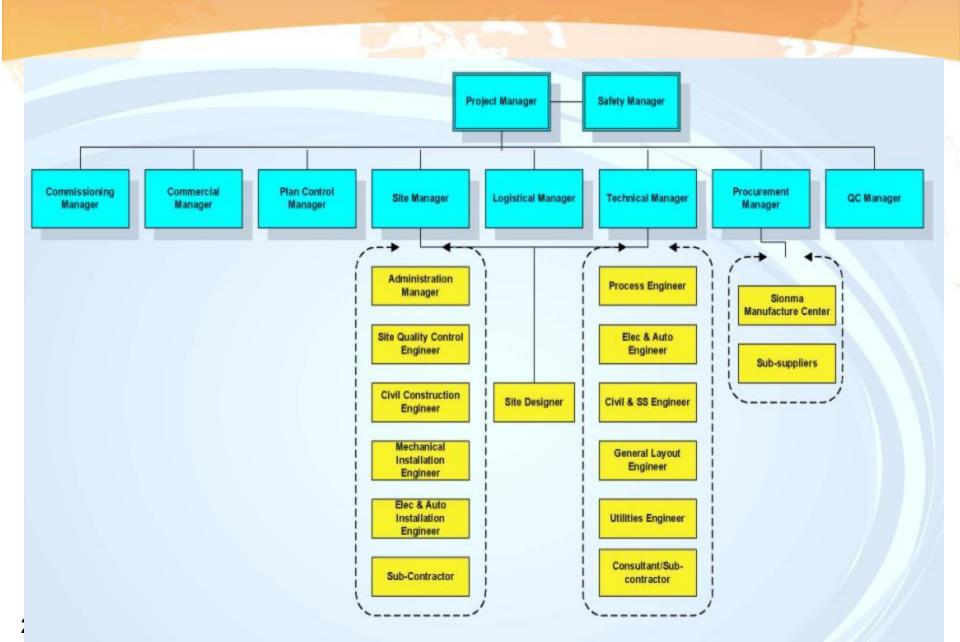


As a turn-key project should include engineering and design, purchasing equipments and structure steel manufacture, shipment and inland transport, civil construction, mechanical erection and electrical installation, commissioning and after sale seivices



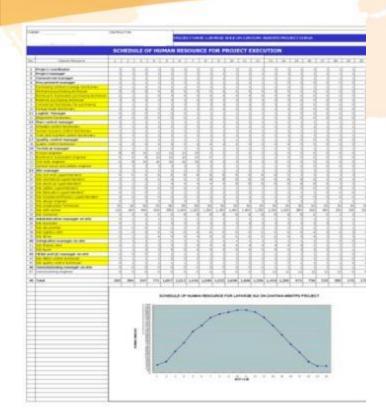


#### **Project Organization Chart**





#### **Project Execution Plan**



**Human Resource Plan** 



Construction
Machine Proposal



**Time Schedule** 

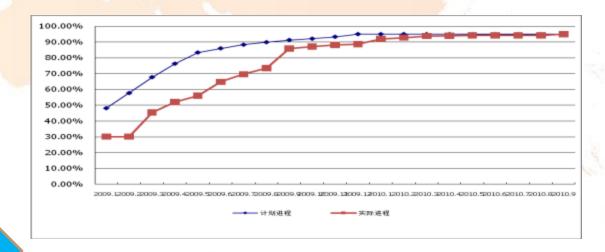


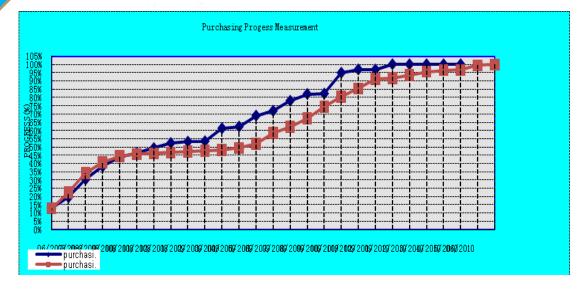
**Site Construction Layout** 



#### Control-Time Schedule

Analyze the actual progress the timely from the schedule curve and forecast the future trend, measures can be taken to ensure the contract schedule

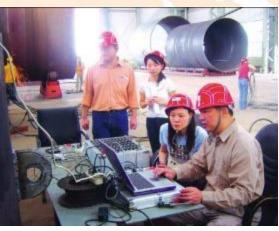






# Control-Quality-Equipment







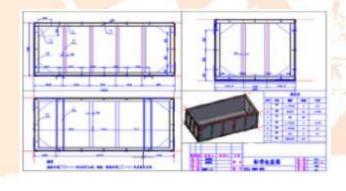


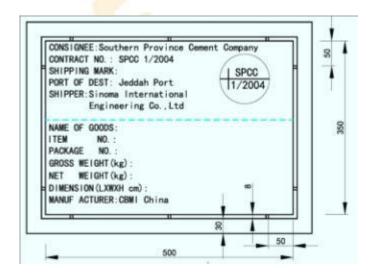
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#### **Shipment in China Port**



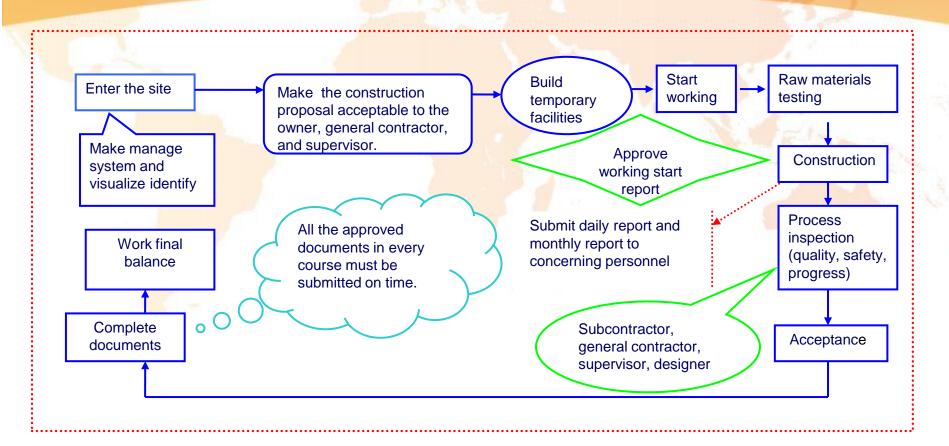








#### Control-sub-contractor



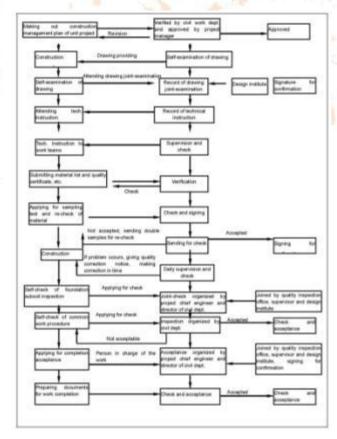
"Sub-contractors" also includes local companies and it has been practiced in several projects. We sub-contracted a lot of work to local companies to reduce the labor resource import risk and fulfill the obligation of providing employment of local labors.



### Control-quality-Construction

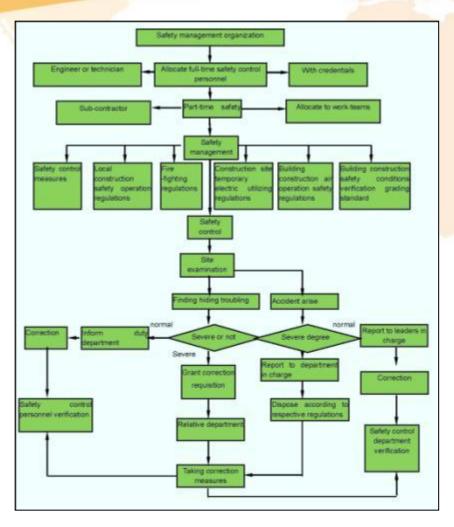






#### Sinoma 中国中材

#### Control-



#### Safety System Documentation

- 1. system of organization
- 2. system of responsibility
- 3. system of target
- 4. system of safety education and training
- 5. system of regular supervision
- 6. system of safety investment
- 7. system of principle implementation
- 8. system of risk headstream assessment
- 9. system of emergency response
- 10. system of information
- 11. safety system of overseas construction
- 12. system of safety evaluation and rewardpunishment



## Temporary Facility









### **Civil Construction**











### **Erection and Installation**













# Commissioning









# Typical EPC Project-China

#### Lafarge Dujiangyan 3300TPD Project



Heldelburge GuangZhou 6000TPD Project





# Typical EPC Project-Middle East

Saudi Arab EPC Project SPCC 5000TPD, RCC 5000TPD, CCC 5000TPD, SCC 2\*10000TPD









Syria ABC 5000TPD EPC Project



Morocco Settat 4000TPD EPC Project



# Typical EPC Project-European

**Hungary 2500TPD EP Project** 







Azerbaijan 4000TPD EPC Project



Spain 3300TPD EPC Project



**Italy 2500TPD EPC Project** 





# Typical EPC Project-Africa

Lafarge Nigeria 5000TPD EPC Project



Zambia 2000TPD EPC Project

Tanzania 2500TPD EPC Project

South Africa 2000TPD EPC Project



#### Dominica 2750TPD EPC Project



Ecuador 1500TPD EPC Project



#### Typical EPC Project-American

**Brasil 4000TPD EP Project** 



# References - Lafarge

#### REFERENCE LIST FOR LAFARGE

NO	PROJECT NAME	LOCATION	CAPACITY (t/d)	PROGRESS	SCOPE OF WORKS
1	Lafarge Dujiangyan Line 1	China	3500	Operation	EPC
2	Lafarge Chongqing 2	China	2500	Operation	EPC
3	Lafarge Dujiangyan Line 2	China	3500	Operation	EOC
4	Lafarge Dujiangyan Line 3	China	5000	Commissioning	EPC
5	Lafarge Sancha	China	5000	Commissioning	EPC
6	Lafarge Yongchuan	China	5000	Commissioning	EPC
7	Lafarge Bordeaux	France	60tph	Operation	EPC
8	Lafarge Sonadih	India	5000	Operation	EP
9	Lafarge Chilanga	Zambia	2000	Operation	EPC
10	Lafarge Lichtenburg	South Africa	2000	Operation	EPC
11	Lafarge Ecuador	Ecuador	1500	Operation	EPC
12	Lafarge Rajastan	India	5000	Operation	EP
13	Lafarge Russia	Russia	5000	Construction	EP
14	Lafarge WAPCO	Nigeria	5000	Operation	EPC

20



### Procurement

Cooperation with all kinds of sub suppliers to fulfill diversified requirement from different Owner

Strict Quality Control Plan

Standardized Painting and Packing Plan



## Construction

Different Construction Plan According to different Local Conditions

Example: Hume Cement in Malaysia

Example: Indocement P14 Indonesia; GOE Project in Egypt



# CENTRE OF PRODUCTION & OPERATION MANAGEMENT

# **Spare Parts Services**

- Equipment Fabrication
- Storage and Distribution
- Production Support and Overhaul Service
- Spare Parts Lease
- Spare Parts Exchange Center
- 24 X 7 Emergency Support
- On-line Service



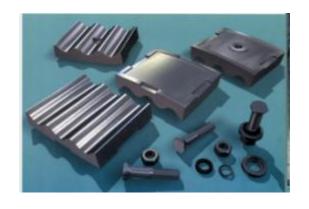
# Spare Parts Services Spares in Stock



Support Roller



**Crusher Rotor** 



Mill Liner



Roller Mill Gear Box



Girth Gear



# **Options of production & operation management**

1

Application condition	Contractor ( in charge of)	Owner (in charge of)	Advantage	Remarks
The owner is lack of dry process cement production management and production personnel	<ul> <li>all management personnel;</li> <li>all production personnel;</li> <li>all production spare parts;</li> <li>all production wearing parts.</li> </ul>	<ul> <li>procurement of raw material &amp; fuel;</li> <li>water &amp; power supply;</li> <li>sales of finished product;</li> <li>other external affairs.</li> </ul>	Clear definition of responsibility and authority; easy for assessment, and easy management for the owner.	

